

WARRANTY &  
OPERATOR'S  
HANDBOOK

# ENDURAMAXX®

## VERTICAL TANKS



172205, 172208, 172210, 172211, 172212, 172214, 172215  
172216, 172217, 172218, 172220, 172225, 172228  
172230, 172235, 172240, 172250, 172255, 172260

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ENDURASPRAY ENDURATANK ENDURABLU



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## **INSTALLING YOUR VERTICAL TANK CORRECTLY**

Congratulations on your purchase of an Enduramaxx vertical tank. If this product is correctly installed and regularly maintained, it should give you trouble free service for years to come.

**CORRECT TANK INSTALLATION IS THE SOLE RESPONSIBILITY OF THE PURCHASER**

**(Enduramaxx DO NOT install Tanks)**

**IMPORTANT:** When full depending on size your tank will weigh up to 45 tonnes. Therefore, special attention to a properly constructed and compacted base is most essential. In the rare incidence of trouble with a tank (even with the roof), the majority of cases can be traced to an unstable base, which in turn can void the Warranty.

## **INSTALLATION STEPS**

### **1. PREPARING THE TANK BASE**

The base material must be a reinforced concrete slab that is exactly level and flat in all directions, which must be at least 600mm larger in diameter than the tank.

The slab must be 102 mm (4") for tanks up to 2500 litres, 152 mm (6") for tanks 4000 litres to 10000 litres and 204mm (8") for tanks over 10000 Litres.

The tank base must be free from any rocks or stones or any sharp or foreign matter that may damage the base of the tank. The base must be exactly level and flat in all directions and ensure that no erosion can occur through washout, vermin or any other factor. Do not roll tanks.

**FAILURE TO PROVIDE A STABLE BASE WILL VOID WARRANTY.**

### **2. FLUSH OUT THE TANK**

Remove outlet bung/s and flush out tank to remove any dust or foreign matter before connecting pipe work. Apply thread tape to outlet fittings. Do not over tighten any fittings as this can damage the thread.

### **3. INSTALLING A GATE VALVE**

A flexible hose of at least 300mm (12") in length should be installed between the gate valve/tank outlet and any subsequent pipe work. This is to void strain on the Tank should the pipe work move. Apply thread tape to all fittings to prevent leakage.

### **4. SUPPORTING OF PIPEWORK**

All pipe work must be supported so that there is no added strain on the tank. Never support pipe work of any description off the tank. Apply thread tape to all fittings to prevent leakage.

## **5. BREATHERS**

Adequate breathers must be fitted to tanks. This is responsibility of the user.

## **6. MAINTENANCE OF THE TANK**

Regular checking and maintenance is the Owner's responsibility and is a condition of the Warranty.

### **Some areas to be considered:**

- Consistent inspection of base, so that it is not eroded or tank undermined.
- Checking of pipe work to ensure there are no leaks.
- Check all valves and outlets are working properly.

## **7. QUALITY OF TANK**

Your vertical tank is manufactured from UV stabilised Polyethylene.

## **10 Year Extended Warranty Conditions – Vertical Tanks**

1.1 These extended warranty conditions (“Extended Warranty”) will form part of the standard terms and conditions for the sale of goods (the “Contract”) entered into between the Company and the Buyer. Where there is a discrepancy between this Extended Warranty and the Contract, the terms and conditions of this Extended Warranty will prevail.

1.2 All words and phrases used in this Extended Warranty shall have the meanings as set out in the Contract unless the context otherwise requires.

1.3 The Company warrants that (subject to the other provisions of these conditions) on delivery, and for a period of two (10) years from the date of delivery, the Goods shall be of satisfactory quality within the meaning of the Sale of Goods Act 1979.

1.4 The Company shall not be liable for a breach of the warranty in condition 1.3 unless:

1.4.1 The Buyer gives written notice of the defect to the Company, and, if the defect is as a result of damage in transit by the carrier, within 3 working days of the time when the Buyer discovers or ought to have discovered the defect;

1.4.2 The Company is given a reasonable opportunity after receiving the notice of examining such Goods and the Buyer (if asked to do so by the Company) returns such Goods to the Company’s place of business at the Company’s cost for the examination to take place.

1.5 The Company shall not be liable for a breach of the warranty in condition 1.3 if:

1.5.1 The Buyer makes any further use of such Goods after giving such notice; or

1.5.2 The defect arises because the Buyer failed to follow the Company’s oral or written instructions as to the storage, installation, use or maintenance of the Goods or (if there are none) good trade practice; or

1.5.3 The Buyer alters or repairs such Goods without the written consent of the Company.

1.6 Subject to conditions 1.4 and 1.5, if any of the Goods do not conform with the warranty in condition 1.3 the Company shall at its option repair or replace such Goods (or the defective part) or refund the price of such Goods at the pro rata Contract rate provided that, if the Company so requests, the Buyer shall, at the Company’s expense, return the Goods or the part of such Goods which is defective to the Company.

1.7 If the Company complies with condition 1.6 it shall have no further liability for a breach of the warranty in condition 1.3 in respect of such Goods.

1.8 Any Goods replaced shall belong to the Company and any repaired or replacement Goods shall be guaranteed on these terms for the unexpired portion of the two (10) year period.

1.9 Warranty Registration is effective if completed and returned within 21 days of original purchase.



## **TO AVOID DOUBT – Warranty does not cover the following:**

**Tank mishandling, misuse, or faults caused by failure to follow mounting advice or routine maintenance.**

**Unauthorised alterations or changes to tanks (including welding, cutting, or mounting)**

**Damage from use of rigid/fixed outlets to pumps or other fittings**

**Damage from wear or tear**

**Incorrect placing and securing of pumps or tanks**

**Freight or costs associated with repairs associated with any of the above**

**Costs associated with dismantling, installation or re-installation of the tank or frame**

**All products are sold in accordance with our terms and conditions of sales of goods dated 25.09.13. These terms and conditions can be found on our website. They are also available upon request.**

## **Technical Information**

**We can offer outlets and hoses suitable for applications involving chemical transfer.**

**Our technical information, whether verbal, in writing or by way of trail sampling, is given in good faith but without warranty, and this also applies where propriety rights or third parties are involved.**

**It does not release you from the obligation to test the products supplied by us as to their suitability for the intended processes and uses.**

**The application, use and processing of the products are beyond our control, therefore, entirely your own responsibility. Should, in spite of this, liability be established for any damage, it will be limited to the value of the goods delivered by us and used by you.**

**ENDURAMAXX WARRANTY**

FORM A

**TANK/INSTALLATION MOUNTING**ALL TANKS MUST BE MOUNTED IN ACCORDANCE OF ENDURAMAXX'S DETAILS  
PLANS, DRAWINGS and INSTRUCTIONSPlease read and complete all sections  
of this form in capital letters.  
Mark appropriate boxes with a tick**INSTRUCTIONS**

- This is a general warranty for clients who purchase an Enduramaxx tank or frame
- Warranty will only apply to original purchaser
- Warranty Registration is effective if completed and returned within 21 days of original purchase

**1. NAME & PHONE # OF PURCHASER**Please use full name  
or name of company

E.g. Inc for companies or full first and last name for individuals

**2. ADDRESS**Please add full address  
NOT P.O BOX**3. PLACE OF PURCHASE**

BUSINESS: .....

.....

ADDRESS: .....

**4. TANK OR PRODUCT PURCHASED**

TANK/PRODUCT DESCRIPTION: .....

PRODUCT CODE: .....

SERIAL NO: .....

**5. AGREEMENT**

I have read and understand the plans, details and instructions provided by Enduramaxx on MOUNTING my tank and SECURING my tank, COMPLIANCE with RTA (Load Restraint Guidelines) and general vehicle operation. I agree to MOUNT and SECURE my tank with the products supplied and in accordance of Enduramaxx' s requirements

NB: ALL FITTINGS and HOSES FROM TANK OUTLET TO PUMPS Etc. ARE TO BE FLEXIBLE AND NOT RIGID!

I acknowledge that if I fail to comply with the MOUNTING, SECURING and SUPPORTING of my tank; I will VOID the explicit WARRANTY, and could possibly incur the cost of freight to ENDURAMAXX for the repair of my tank; OR at the least, the cost of a nominated and qualified PLASTIC WELDER to repair the damage.

**6. SIGNATURE**

Signature

Name

Position

Office use only

DISCLAIMER: If you don't want us to keep you informed of new products please tick this box 

On completion of this agreement, please return to Enduramaxx, Baston Outgang Road, Baston, Lincolnshire, PE6 9PT

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