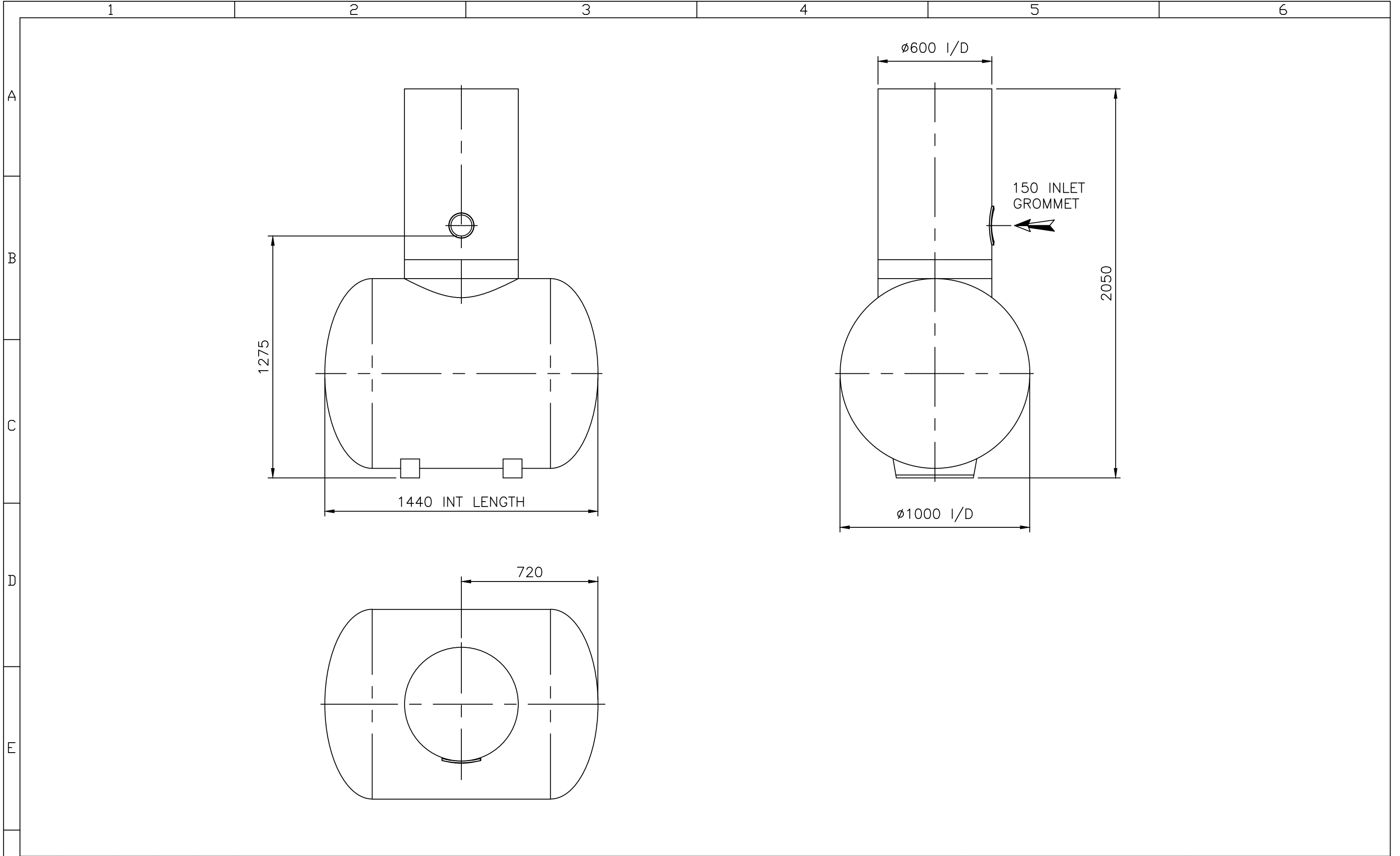
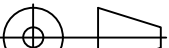




|    |                       |                                                         |                                                                                     |       |                                                                                                                                                  |                                             |         |        |        |                                                                                                                                                                                                                                                                                                                               |  |  |  |  |                                                                                                                                |                                               |  |  |                                                                                       |                                                                                       |  |  |  |  |                  |  |                  |  |                  |  |              |  |                               |  |             |  |
|----|-----------------------|---------------------------------------------------------|-------------------------------------------------------------------------------------|-------|--------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------|---------|--------|--------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|--------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------|--|--|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|--|--|--|--|------------------|--|------------------|--|------------------|--|--------------|--|-------------------------------|--|-------------|--|
| F  | 4                     | 15.06.21                                                | CW                                                                                  | PS    | DE                                                                                                                                               | DRAWING BORDER UPDATED                      |         |        |        |                                                                                                                                                                                                                                                                                                                               |  |  |  |  |                                                                                                                                | TITLE<br><br>SE1.0 – 1000L<br>SILAGE EFFLUENT |  |  |  |                                                                                       |  |  |  |  |                  |  |                  |  |                  |  |              |  |                               |  |             |  |
|    | REV.                  | DATE                                                    | BY                                                                                  | CHKD. | APPD.                                                                                                                                            | DESCRIPTION                                 |         |        |        |                                                                                                                                                                                                                                                                                                                               |  |  |  |  |                                                                                                                                |                                               |  |  |                                                                                       |                                                                                       |  |  |  |  |                  |  |                  |  |                  |  |              |  |                               |  |             |  |
|    | FOR INTERNAL USE ONLY |                                                         |  |       |                                                                                                                                                  | GENERAL TOLERANCES (unless noted otherwise) |         |        |        | <b>IMPORTANT INVERT LEVEL NOTE (RIBBED TANKS ONLY!):</b><br>The inlet and outlet Invert Level(IL) shown on this drawing is to internals of the shell unless otherwise stated.<br>For Invert level to the outside of the shell ribs, see the conversion below:<br>Ø1.5m, 1.8m, 2.5m IL+50mm ('X')<br>Ø3.0m, 4.0m IL+75mm ('X') |  |  |  |  |                                                                                                                                |                                               |  |  |                                                                                       |  |  |  |  |  |                  |  |                  |  |                  |  |              |  |                               |  |             |  |
|    |                       |                                                         |                                                                                     |       |                                                                                                                                                  | GRP                                         | LINEAR  | ± 5mm  | ± 0.5° |                                                                                                                                                                                                                                                                                                                               |  |  |  |  |                                                                                                                                |                                               |  |  |                                                                                       |                                                                                       |  |  |  |  |                  |  |                  |  |                  |  |              |  |                               |  |             |  |
|    |                       |                                                         |                                                                                     |       |                                                                                                                                                  | FABRICATED                                  |         | ± 2mm  | ± 0.2° |                                                                                                                                                                                                                                                                                                                               |  |  |  |  |                                                                                                                                |                                               |  |  |                                                                                       |                                                                                       |  |  |  |  |                  |  |                  |  |                  |  |              |  |                               |  |             |  |
|    |                       |                                                         |                                                                                     |       | MACHINED                                                                                                                                         |                                             | ± 0.5mm | ± 0.1° |        |                                                                                                                                                                                                                                                                                                                               |  |  |  |  |                                                                                                                                |                                               |  |  |                                                                                       |                                                                                       |  |  |  |  |                  |  |                  |  |                  |  |              |  |                               |  |             |  |
| A3 |                       | DO NOT SCALE<br>IF IN DOUBT ASK<br>ALL DIMENSIONS IN MM |                                                                                     |       | THIS DRAWING IS THE PROPERTY OF<br>PREMIER TECH WATER AND ENVIRONMENT LTD AND IS NOT TO BE<br>COPIED IN PART OR WHOLE WITHOUT WRITTEN PERMISSION |                                             |         |        |        |                                                                                                                                                                                                                                                                                                                               |  |  |  |  | TANKS SUPPLIED WITH LOOSE SHAFTS DO NOT COME SUPPLIED WITH A FIXING KIT.<br>THIS IS THE RESPONSIBILITY OF THE SITE CONTRACTOR. |                                               |  |  |                                                                                       |                                                                                       |  |  |  |  | DRAWN BY<br>RU   |  | CHKD.<br>PB      |  | APPD.<br>RP      |  | SCALE<br>NTS |  | DRAWING No.<br>SE1.0<br>SALES |  | PAGE<br>1/1 |  |
|    |                       |                                                         |                                                                                     |       |                                                                                                                                                  |                                             |         |        |        |                                                                                                                                                                                                                                                                                                                               |  |  |  |  |                                                                                                                                |                                               |  |  |                                                                                       |                                                                                       |  |  |  |  | DATE<br>23.03.09 |  | DATE<br>23.03.09 |  | DATE<br>23.03.09 |  |              |  |                               |  |             |  |